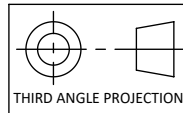


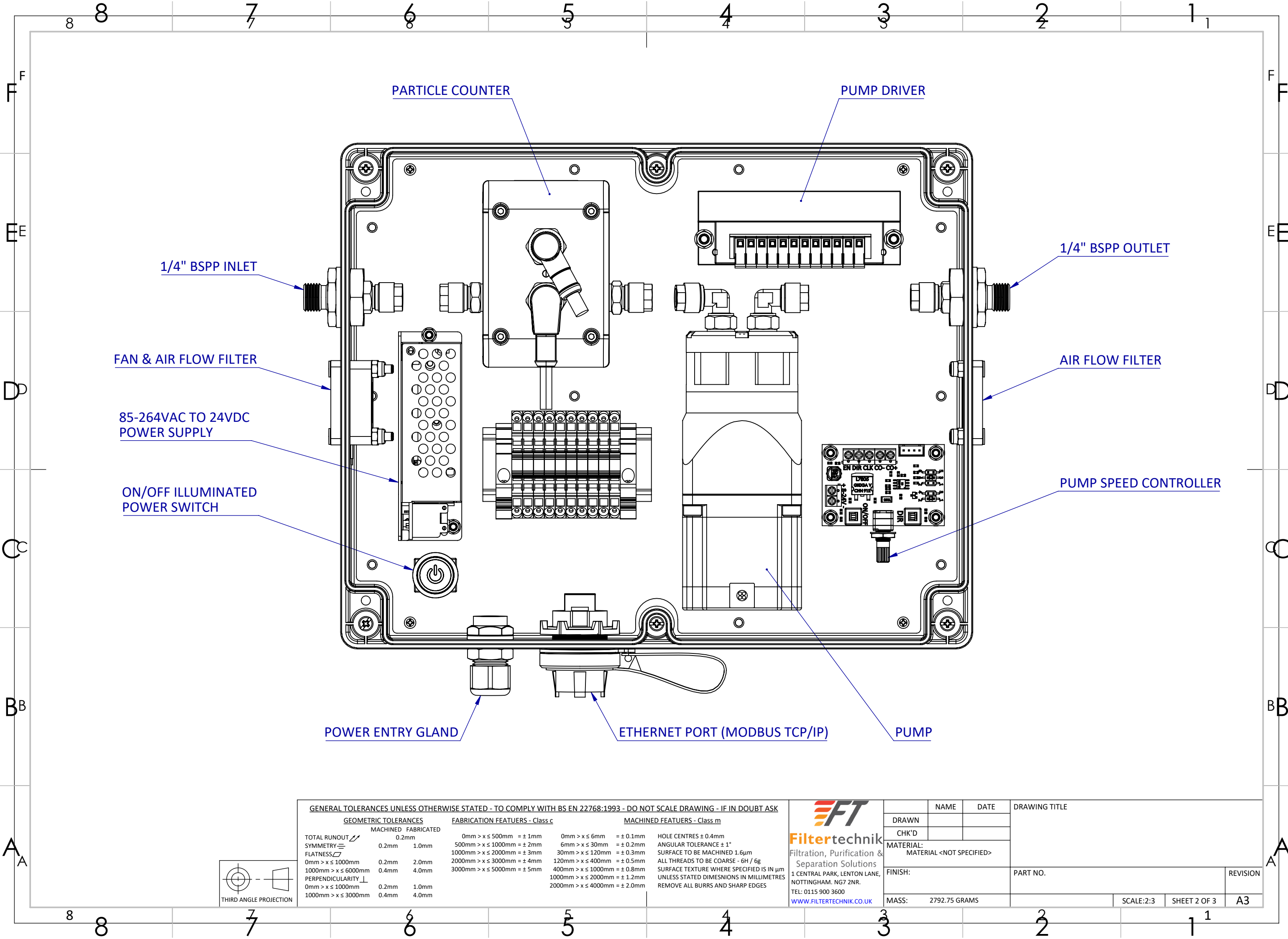
GENERAL TOLERANCES UNLESS OTHERWISE STATED - TO COMPLY WITH BS EN 22768:1993 - DO NOT SCALE DRAWING - IF IN DOUBT ASK									
GEOMETRIC TOLERANCES		FABRICATION FEATUERS - Class c				MACHINED FEATUERS - Class m			
		MACHINED	FABRICATED						
TOTAL RUNOUT	0.2mm	0.2mm	1.0mm	0mm > x ≤ 500mm	± 1mm	0mm > x ≤ 6mm	± 0.1mm	HOLE CENTRES ± 0.4mm	
SYMMETRY	0.2mm	1.0mm		500mm > x ≤ 1000mm	± 2mm	6mm > x ≤ 30mm	± 0.2mm	ANGULAR TOLERANCE ± 1°	
FLATNESS				1000mm > x ≤ 2000mm	± 3mm	30mm > x ≤ 120mm	± 0.3mm	SURFACE TO BE MACHINED 1.6µm	
0mm > x ≤ 1000mm	0.2mm	2.0mm		2000mm > x ≤ 3000mm	± 4mm	120mm > x ≤ 400mm	± 0.5mm	ALL THREADS TO BE COARSE - 6H / 6g	
1000mm > x ≤ 6000mm	0.4mm	4.0mm		3000mm > x ≤ 5000mm	± 5mm	400mm > x ≤ 1000mm	± 0.8mm	SURFACE TEXTURE WHERE SPECIFIED IS IN µm	
PERPENDICULARITY						1000mm > x ≤ 2000mm	± 1.2mm	UNLESS STATED DIMENSIONS IN MILLIMETRES	
0mm > x ≤ 1000mm	0.2mm	1.0mm				2000mm > x ≤ 4000mm	± 2.0mm	REMOVE ALL BURRS AND SHARP EDGES	
1000mm > x ≤ 3000mm	0.4mm	4.0mm							



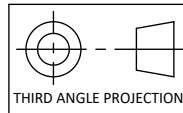
THIRD ANGLE PROJECTION

FT
Filtertechnik
Filtration, Purification & Separation Solutions
1 CENTRAL PARK, LENTON LANE,
NOTTINGHAM, NG7 2NR.
TEL: 0115 900 3600
WWW.FILTERTECHNIK.CO.UK

	NAME	DATE	DRAWING TITLE	
DRAWN				
CHK'D				
MATERIAL:	MATERIAL <NOT SPECIFIED>			
FINISH:			PART NO.	REVISION
MASS:	2792.75 GRAMS		SCALE:1:3	SHEET 1 OF 3
				A3



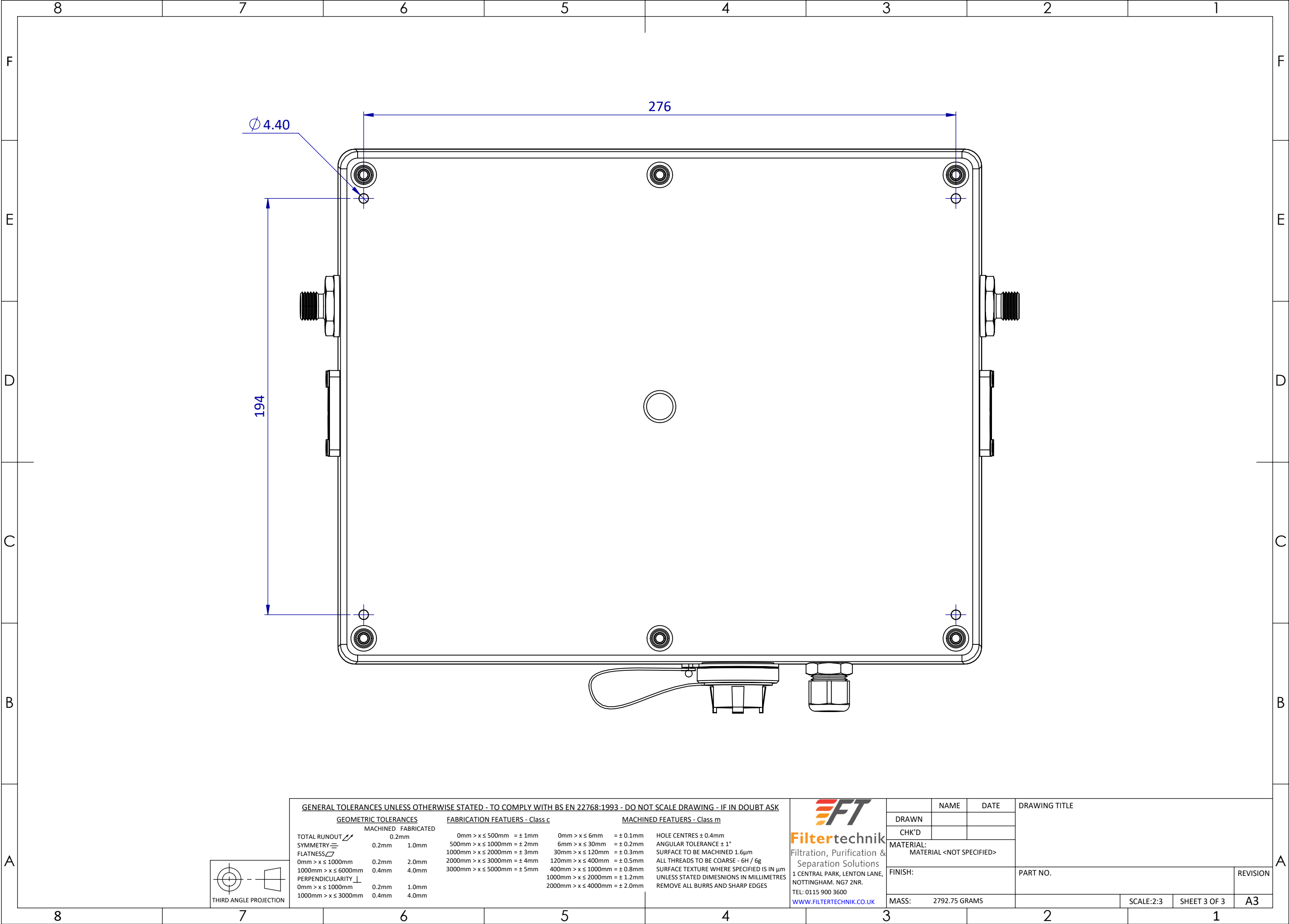
GENERAL TOLERANCES UNLESS OTHERWISE STATED - TO COMPLY WITH BS EN 22768:1993 - DO NOT SCALE DRAWING - IF IN DOUBT ASK									
GEOMETRIC TOLERANCES		FABRICATION FEATUERS - Class c				MACHINED FEATUERS - Class m			
TOTAL RUNOUT		MACHINED	FABRICATED						
SYMMETRY		0.2mm	1.0mm	0mm > x ≤ 500mm	± 1mm	0mm > x ≤ 6mm	± 0.1mm	HOLE CENTRES ± 0.4mm	
FLATNESS				500mm > x ≤ 1000mm	± 2mm	6mm > x ≤ 30mm	± 0.2mm	ANGULAR TOLERANCE ± 1°	
				1000mm > x ≤ 2000mm	± 3mm	30mm > x ≤ 120mm	± 0.3mm	SURFACE TO BE MACHINED 1.6µm	
0mm > x ≤ 1000mm	0.2mm	2.0mm		2000mm > x ≤ 3000mm	± 4mm	120mm > x ≤ 400mm	± 0.5mm	ALL THREADS TO BE COARSE - 6H / 6g	
1000mm > x ≤ 6000mm	0.4mm	4.0mm		3000mm > x ≤ 5000mm	± 5mm	400mm > x ≤ 1000mm	± 0.8mm	SURFACE TEXTURE WHERE SPECIFIED IS IN µm	
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0mm > x ≤ 1000mm	0.2mm	1.0mm				2000mm > x ≤ 4000mm	± 2.0mm	REMOVE ALL BURRS AND SHARP EDGES	
1000mm > x ≤ 3000mm	0.4mm	4.0mm							







THIRD ANGLE PROJECTION

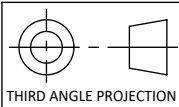

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NAME	DATE	DRAWING TITLE	
DRAWN			
CHK'D			
MATERIAL:		MATERIAL <NOT SPECIFIED>	
FINISH:		PART NO.	REVISION
MASS:	2792.75 GRAMS	SCALE:2:3	SHEET 2 OF 3
			A3



GENERAL TOLERANCES UNLESS OTHERWISE STATED - TO COMPLY WITH BS EN 22768:1993 - DO NOT SCALE DRAWING - IF IN DOUBT ASK

GEOMETRIC TOLERANCES		FABRICATION FEATUERS - Class c		MACHINED FEATUERS - Class m	
	MACHINED	FABRICATED			
TOTAL RUNOUT 	0.2mm		0mm > x ≤ 500mm = ± 1mm	0mm > x ≤ 6mm = ± 0.1mm	HOLE CENTRES ± 0.4mm
SYMMETRY 	0.2mm	1.0mm	500mm > x ≤ 1000mm = ± 2mm	6mm > x ≤ 30mm = ± 0.2mm	ANGULAR TOLERANCE ± 1°
FLATNESS 			1000mm > x ≤ 2000mm = ± 3mm	30mm > x ≤ 120mm = ± 0.3mm	SURFACE TO BE MACHINED 1.6µm
0mm > x ≤ 1000mm	0.2mm	2.0mm	2000mm > x ≤ 3000mm = ± 4mm	120mm > x ≤ 400mm = ± 0.5mm	ALL THREADS TO BE COARSE - 6H / 6g
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PERPENDICULARITY 				1000mm > x ≤ 2000mm = ± 1.2mm	UNLESS STATED DIMESNIONS IN MILLIMETRES
0mm > x ≤ 1000mm	0.2mm	1.0mm		2000mm > x ≤ 4000mm = ± 2.0mm	REMOVE ALL BURRS AND SHARP EDGES
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	NAME	DATE	DRAWING TITLE			
DRAWN						
CHK'D						
MATERIAL: MATERIAL <NOT SPECIFIED>						
FINISH:			PART NO.			REVISION
MASS:	2792.75 GRAMS			SCALE:2:3	SHEET 3 OF 3	A3